



# INSTALLATION INSTRUCTIONS

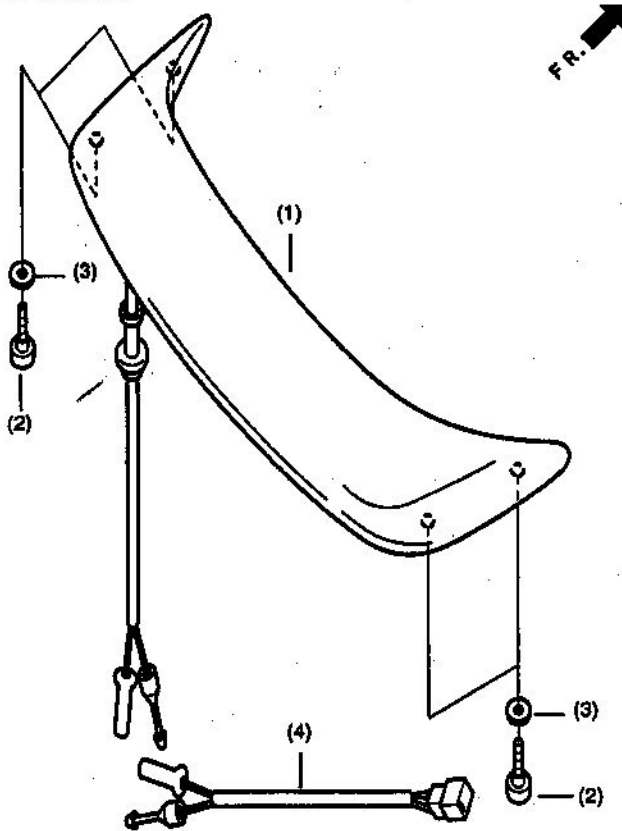
Accessory  
**REAR SPOILER WITH BRAKE LAMP**  
 P/N 08F64-MCA-100

Application  
**GL1800**

Publications No.  
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**November 2000**

**Honda Dealer: Please give a copy of this instruction to your customer.**

## PARTS LIST



No.	Description	Q'ty
(1)	Rear spoiler	1
(2)	6 mm Socket bolt	4
(3)	Rubber washer	4
(4)	Sub harness	1

## TOOLS REQUIRED

- Hex wrench (5 mm)
- Electric drill motor
- Drill bit (3 mm, 6 mm and 11 mm)
- Awl
- Torque wrench

## TORQUE CHART

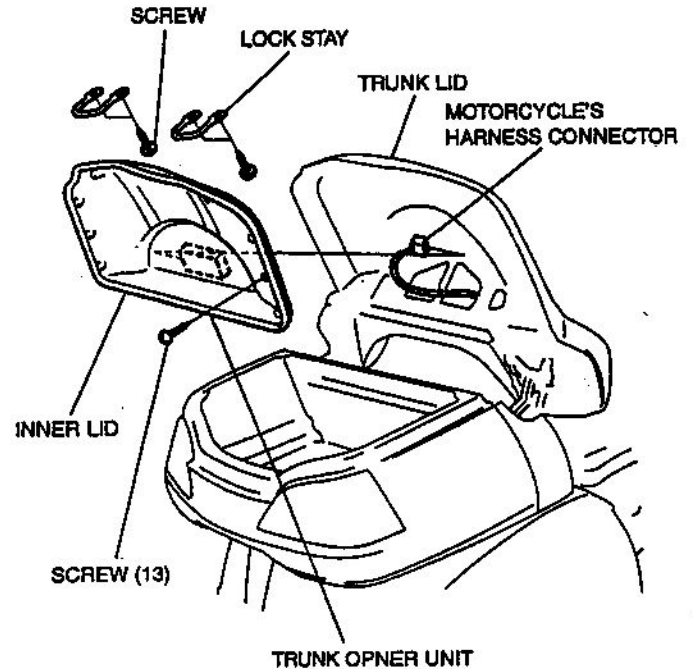
Be sure to tighten all bolts and nuts to their specified torque.

**Customer Information:** The information in this Accessory Installation Instruction is intended for use only by skilled technicians who have the proper tools, equipment, and training to correctly and safely add equipment to your motorcycle. These procedures should not be attempted by "do-it-yourselfers."

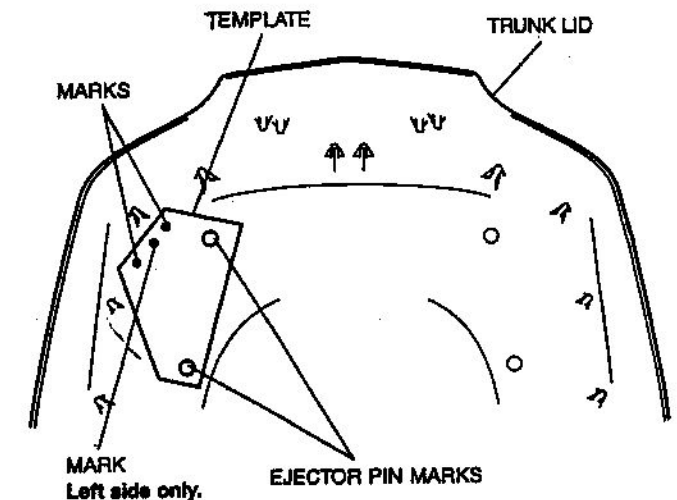
Item	N·m	kgf·m	lbf·ft
6mm Socket bolt	12	1.2	9

## INSTALLATION

1. Disconnect the negative cable from the battery.
2. Remove the inner lid from the rear trunk lid.

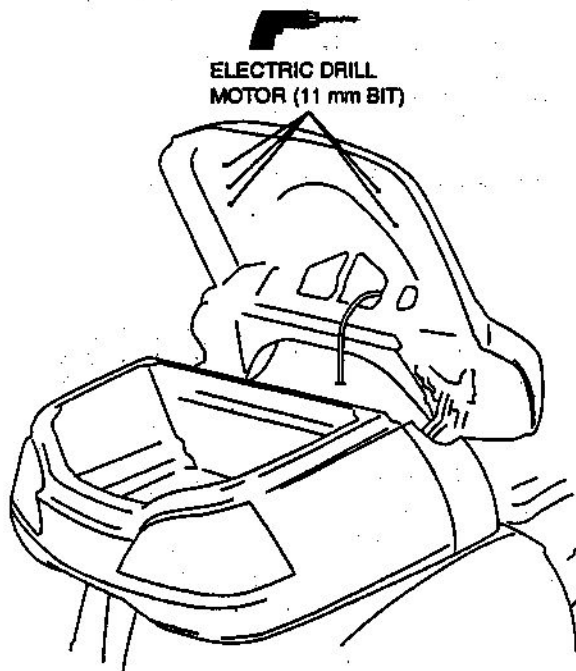


3. Position the template on the trunk lid by using the two ejector pin marks as the guide, mark the center on the template with an awl.

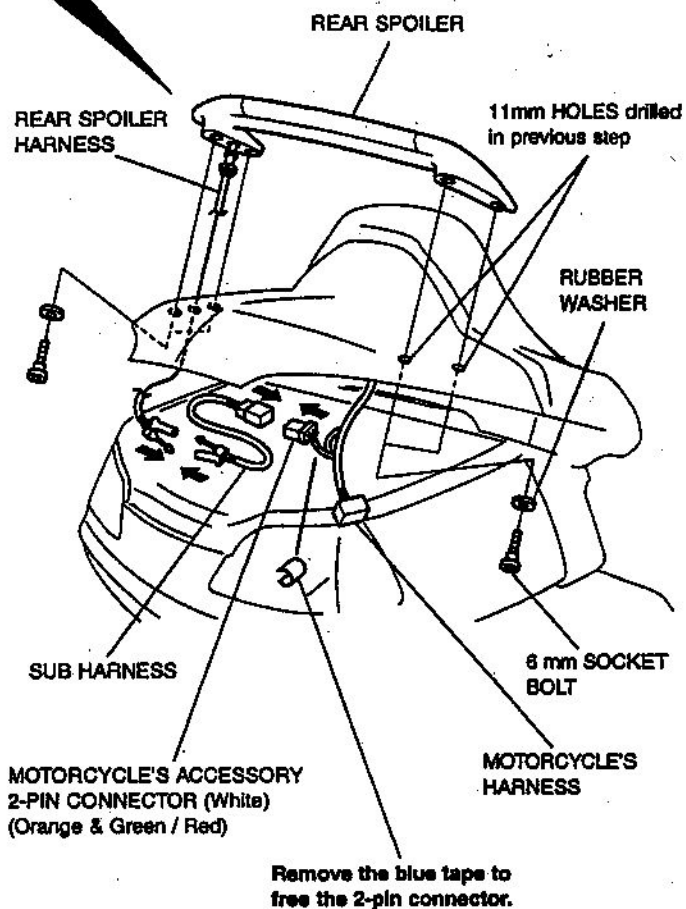
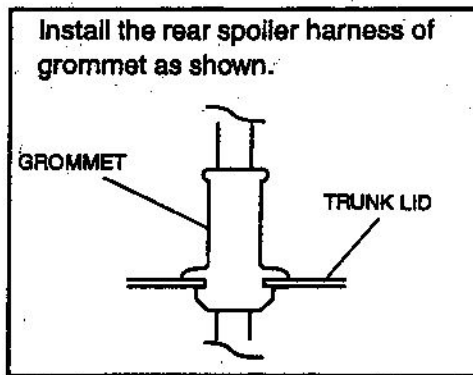


3. Repeat on the right side.

4. Drill a hole through each mark using an electric drill motor starting with a 3 mm, 6 mm and finishing with a 11 mm drill bit.



5. Fit the rear spoiler into place on the rear trunk as shown.



6. Reinstall the inner lid on the trunk lid in the reverse order of removal.
7. Connect the negative cable to the battery.
8. Check operation of the brake stoplight. Also check that all lights and other electrical accessories work properly.

# TEMPLATE

Cut out the template and use them to mark the drilling locations.



SCISSORS  
CUT LINE

Mark with awl.  
Drill 11 mm hole  
Right and left side.

Mark with awl.  
Drill 11 mm hole  
This mark is left  
side only.

7/16

Mark with awl.  
Drill 11 mm hole  
Right and left side.

# TEMPLATE

- At first, mark the left side holes (3).
- Turn the pattern over to mark the right side holes (2).



SCISSORS  
CUT LINE

